

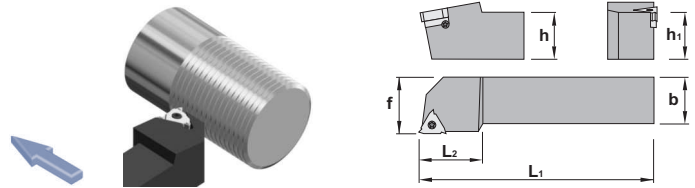
Characteristics:

Threading toolholder for negative lay down inserts.
The screw clamping ensures a good stiffness and evacuation of chips.
The insert is positioned a -10° cutting angle, and a -1° clearance angle.

Applications:

Multipurpose threading toolholders.

Whitworth screws



STXN 90°

Ref.		h=h ₁	b	L ₁	L ₂	f	Insert size	Kg
STXN R/L 1212 F16	STXN R/L 1212 F16	12	12	80	22,0	16	16 ER/L..	0,100
	STXN R/L 1616 H16	16	16	100	20,5	20	16 ER/L..	0,200
	STXN R/L 2020 K16	20	20	125	30,0	25	16 ER/L..	0,400
	STXN R/L 2525 M16	25	25	150	30,0	32	16 ER/L..	0,700
	STXN R/L 3232 P16	32	32	170	30,0	40	16 ER/L..	1,050
	STXN R/L 2525 M22	25	25	150	36,0	32	22 ER/L..	0,700
	STXN R/L 3232 P22	32	32	170	36,0	40	22 ER/L..	1,300
	STXN R/L 4040 R22	40	40	200	36,0	50	22 ER/L..	3,000
	STXN R/L 2525 M27	25	25	150	35,0	32	27 ER/L..	0,700
	STXN R/L 3232 P27	32	32	170	40,0	40	27 ER/L..	1,300
STXN R/L 4040 R27	40	40	200	40,0	50	27 ER/L..	3,000	
STXN R/L 5050 S27	50	50	250	40,0	60	27 ER/L..	5,800	

Ref.					
STXN R/L 1212 F16	SA3	5510	YE3	YI3	SY3
STXN R/L 1616 H16	SA3	5510	YE3	YI3	SY3
STXN R/L 2020 K16	SA3	5510	YE3	YI3	SY3
STXN R/L 2525 M16	SA3	5510	YE3	YI3	SY3
STXN R/L 3232 P16	SA3	5510	YE3	YI3	SY3
STXN R/L 2525 M22	SA4	5520	YE4	YI4	SY4
STXN R/L 3232 P22	SA4	5520	YE4	YI4	SY4
STXN R/L 4040 R22	SA4	5520	YE4	YI4	SY4
STXN R/L 2525 M27	SA5	5525	YE5	YI5	SY5
STXN R/L 3232 P27	SA5	5525	YE5	YI5	SY5
STXN R/L 4040 R27	SA5	5525	YE5	YI5	SY5
STXN R/L 5050 S27	SA5	5525	YE5	YI5	SY5

	E R/L		I		d		Negative triangular inserts for external threading				
	Ref.	16 ER/L..	22 ER/L..	27 ER/L..	16,00	22,00		27,50	9,52	12,70	15,88
	ER/L	ER/L TD									

For more information see page: H.04