

Inserts

General turning

Aluminium wheel turning

Automatic lathes

Ceramic tools

Parting and grooving



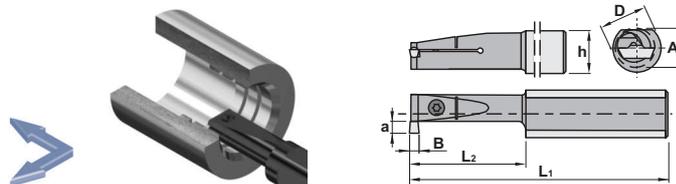
Characteristics:

Double sided inserts with thickness from 3 to 4 mm.

The "V" positioning system of the pocket and the clamp integrated to the tool ensure maximum security and repetitivity on the dimensions when the insert is changed.

Applications:

Grooving and internal turning toolholder that works well on steels, alloyed steels, stainless steels and refractories.



CZGF

Ref.		D	A	h	L1	L2	B	a	Insert size	kg
S20R CZGF R/L 34		20	16,5	18	200	40	3-4	5	MT.. 3,0-4,0	0,400
S25R CZGF R/L 34		25	25,0	23	200	50	3-4	5	MT.. 3,0-4,0	0,650
S32S CZGF R/L 34		32	30,0	30	250	60	3-4	5	MT.. 3,0-4,0	1,400

Ref.					
S20R CZGF R/L 34		1250	5520	-	-
S25R CZGF R/L 34		-	-	1006	5004
S32S CZGF R/L 34		-	-	1006	5004

Ref.	MT..J		s	r	Double-ended insert for turning and grooving.
	MTCJ 3,0		3,0	0,15	
MTCJ 4,0		4,0	0,20		
MTRJ 3,0		3,0	1,50		
MTRJ 3,8		3,8	1,90		

MTCJ	MTRJ				
					

For more information see page: G.03