

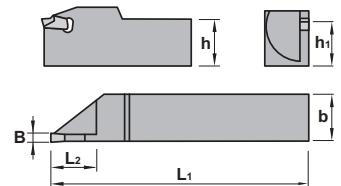
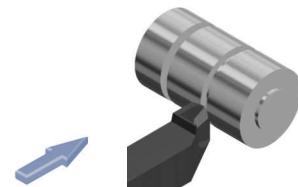
**Characteristics:**

One sided inserts with thickness from 2 to 4 mm.

The "V" positioning system of the pocket and the clamp integrated to the tool ensure maximum security and repetitivity on the dimensions when the insert is changed.

Applications:

Parting and grooving toolholder that works well on steels, alloyed steels, stainless steels and refractories.

**XLCF**

Ref.		$h=h_1$	b	L ₁	L ₂	B	Insert size	Kg
	XLCF R/L 1010 J02	10	10	110	18	2	PTNT 02	0,080
	XLCF R/L 1210 J02	12	10	110	18	2	PTNT 02	0,100
	XLCF R/L 1212 J02	12	12	110	18	2	PTNT 02	0,100
	XLCF R/L 1612 J03	16	12	110	20	3	PTNT 03	0,150
	XLCF R/L 1612 J04	16	12	110	20	4	PTNT 04	0,150
	XLCF R/L 2012 K03	20	12	125	20	3	PTNT 03	0,200
	XLCF R/L 2012 K04	20	12	125	20	4	PTNT 04	0,200
	XLCF R/L 2020 K03	20	20	125	20	3	PTNT 03	0,350
	XLCF R/L 2020 K04	20	20	125	20	4	PTNT 04	0,350
	XLCF R/L 2525 M03	25	25	150	20	3	PTNT 03	0,650
	XLCF R/L 2525 M04	25	25	150	20	4	PTNT 04	0,650



Ref.	XLCF R/L 1010 J02	5732
	XLCF R/L 1210 J02	5732
	XLCF R/L 1212 J02	5732
	XLCF R/L 1612 J03	5732
	XLCF R/L 1612 J04	5732
	XLCF R/L 2012 K03	5732
	XLCF R/L 2012 K04	5732
	XLCF R/L 2020 K03	5732
	XLCF R/L 2020 K04	5732
	XLCF R/L 2525 M03	5732
	XLCF R/L 2525 M04	5732

PTNT			s
Ref.	PTNT 02		2,10
	PTNT 03		3,10
	PTNT 04		4,10
For more information see page: G.04			

PTNT				