



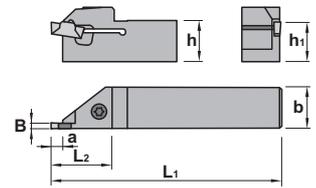
Characteristics:

Double sided inserts with thickness from 3 to 4 mm.

The "V" positioning system of the pocket and the clamp integrated to the tool ensure maximum security and repetitivity on the dimensions when the insert is changed.

Applications:

Face grooving and side turning toolholder that works well on steels, alloyed steels, stainless steels and refractories.



CZCF

Ref.		h=h ₁	b	L ₁	L ₂	B	a	Insert size	Kg
CZCF R/L 1616 H34		16	16	100	24	3-4	4,5	MT.. 3,0-4,0	0,200
CZCF R/L 2020 K34		20	20	125	24	3-4	4,5	MT.. 3,0-4,0	0,300
CZCF R/L 2525 M34		25	25	150	24	3-4	4,5	MT.. 3,0-4,0	0,450

Ref.			
CZCF R/L 1616 H34		1916	5005
CZCF R/L 2020 K34		1906	5005
CZCF R/L 2525 M34		1906	5005

		MT..	s	r	Double-ended insert for turning and grooving.
Ref.		MTC 3,0	3,0	0,15	
		MTC 4,0	4,0	0,20	
		MTR 3,0	3,0	1,50	
		MTR 3,8	3,8	1,90	
		MTC	MTR		

For more information see page: G.03