



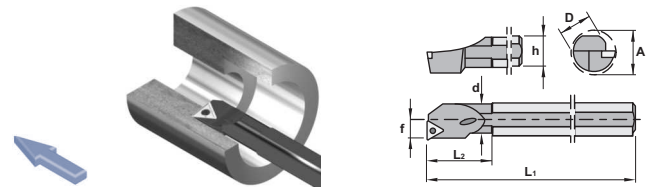
**Characteristics:**

Multipurpose profiling boring bar equipped with triangular positive insert.  
The center screw ensures good rigidity and chip flow.

**Applications:**

Internal boring bar for general applications, roughing, semi-finishing and finishing.

Negative inserts boring bars Ref. PTFN (Page: C.27).



## SET STFC 90°

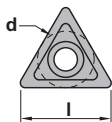
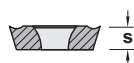


**Characteristics:**  
Boring bars with internal coolant.

Ref.	D	d	L <sub>1</sub>	L <sub>2</sub>	f	A	h	Insert size	Kg
A0810J STFC R/L 11	10	8	110	32	7	12,5	9	TC.. 1102..	0,350
A1012K STFC R/L 11	12	10	125	38	9	15,5	11	TC.. 1102..	
A1216M STFC R/L 11	16	12	150	50	11	19,5	15	TC.. 1102..	



Ref.			
A0810J STFC R/L 11		1425	5507
A1012K STFC R/L 11		1225	5507
A1216M STFC R/L 11		1225	5507



TC..		l	s	d	Positive 7° clearance - Triangular inserts
Ref.	TC.. 1102..	11,00	2,38	6,35	
TCGT-AL	TCMT-03	TCMW			For more information see page: A.28