

Inserts

General turning



Characteristics:

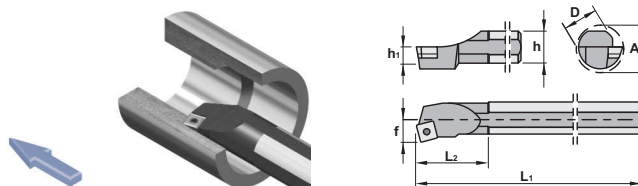
Multipurpose boring bar equipped with square positive insert. The center screw ensures good rigidity and chip flow.

Applications:

Internal boring bar for general applications, roughing, semi-finishing and finishing.

Negative inserts boring bars Ref. MSKN-K (Page: C.14) or PSKN (Page: C.25).

Axial: 0°
Radial: -8°



SSKC 75°

Characteristics:
 Boring bars with steel shank.

Ref.		D	h	h1	L1	L2	f	A	Insert size	kg
S16R SSKC R/L 09	S16R SSKC R/L 09	16	15	7,5	200	30	11	20	SC.. 09T3..	0,300
	S20S SSKC R/L 09	20	18	9,0	250	35	13	24	SC.. 09T3..	0,550
	S25T SSKC R/L 09	25	23	11,5	300	40	17	31	SC.. 09T3..	0,700
S32U SSKC R/L 12	S32U SSKC R/L 12	32	30	15,0	350	50	22	39	SC.. 1204..	2,050
	S40V SSKC R/L 12	40	37	18,5	400	60	27	48	SC.. 1204..	3,750
	S50W SSKC R/L 12	50	47	23,5	450	65	35	61	SC.. 1204..	6,500

Ref.					
S16R SSKC R/L 09	S16R SSKC R/L 09	1440	5515	-	-
	S20S SSKC R/L 09	1240	5515	-	-
	S25T SSKC R/L 09	1240	5515	-	-
S32U SSKC R/L 12	S32U SSKC R/L 12	1540	5517	3514	1760
	S40V SSKC R/L 12	1540	5517	3514	1760
	S50W SSKC R/L 12	1540	5517	3514	1760

Ref.	SC..	l	s	d	Positive 7° clearance - Square inserts
	SC.. 09T3..	9,52	3,97	9,52	
	SC.. 1204..	12,70	4,76	12,70	

SCGT-AL	SCMT-03	SCMT-39	SCMW

For more information see page: A.26