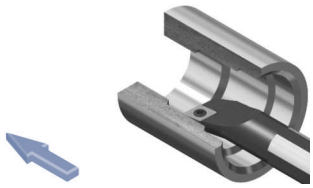
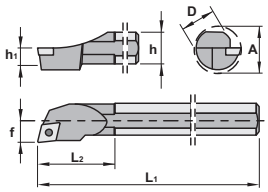
Characteristics:
Multipurpose boring bar equipped with rhombic positive insert (angle 75º).
The center screw ensures good rigidity and chip flow.
Applications:
Internal boring bar for general applications, roughing, semi-finishing and finishing.

Axial: 0º
Radial: -5º



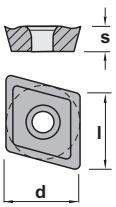


SELP 97°30'

Characteristics:
Boring bars with steel shank.

		D	h	h1	L1	L2	f	A	Insert size	Kg
Ref.	S08K SELP R/L 04	8	7	3,5	125	16	5	11	EPM.. 0402..	0,040
	S10M SELP R/L 08	10	9	4,5	150	25	7	13	EPM.. 0803..	0,060
	S12M SELP R/L 08	12	11	5,5	150	25	9	16	EPM.. 0803..	0,150
	S16R SELP R/L 08	16	15	7,5	200	30	11	20	EPM.. 0803..	0,300

Ref.	S08K SELP R/L 04	1220	5506
	S10M SELP R/L 08	1140	5515
	S12M SELP R/L 08	1140	5515
	S16R SELP R/L 08	1140	5515



	EPM..	l	s	d
Ref.	EPM.. 0402..	4,92	2,38	4,76
	EPM.. 0803..	8,28	3,00	8,00

Positive 11° clearance - 75° Rhombic inserts

For more information see page: A.24

EPMT	EPMW	EPMX				