

Inserts

General turning



### Characteristics:

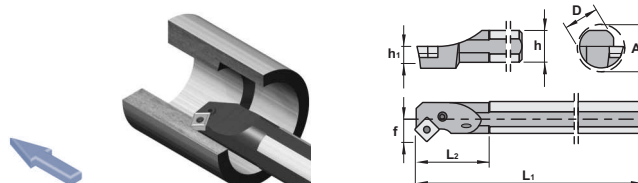
Boring bar for internal turning applications equipped with square negative inserts and strong cutting edges. The lever lock ensures good rigidity and chip flow in roughing applications.

### Applications:

Internal boring bar for general applications, roughing, semi-finishing and finishing.

For low powered machines and small pieces choose boring bars Ref. SSSC (Page: C.41).

**Axial:**  $-3^\circ$   
**Radial:**  $-11^\circ$










## A-PSSN 45°



**Characteristics:**  
 Boring bars with internal coolant.

Ref.		D	h	h <sub>1</sub>	L <sub>1</sub>	L <sub>2</sub>	f	A	Insert size	kg
A25R PSSN R/L 12		25	23	11,5	200	40	17	31	SNM.. 1204..	0,700
A32S PSSN R/L 12		32	30	15,0	250	50	22	39	SNM.. 1204..	2,050

Ref.							
A25R PSSN R/L 12		8212	1626	5025	-	-	-
A32S PSSN R/L 12		8312	1648	5003	3512	4112	0012

Ref.	SNM..				Negative square inserts.				
	SNM.. 1204..	l	s	d	For more information see page: A.27				
		12,70	4,76	12,70					
	SNMA	SNMG-CFM	SNMG-CMR	SNMM					
	