



Characteristics:

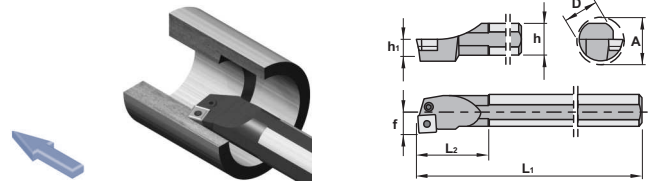
Boring bar for internal turning applications equipped with square negative inserts and strong cutting edges. The lever lock ensures good rigidity and chip flow in roughing applications.

Applications:

Internal boring bar for general applications, roughing, semi-finishing and finishing.

For low powered machines and small pieces choose boring bars Ref. CSKP (Page: C.07) or SSKC (Page: C.40).

Axial: -3°
Radial: -11°



PSKN 75°

Characteristics:
Boring bars with steel shank.

Ref.		D	h	h ₁	L ₁	L ₂	f	A	Insert size	Kg
Ref.	S25T PSKN R/L 12	25	23	11,5	300	40	17	31	SNM.. 1204..	0,700
	S32U PSKN R/L 12	32	30	15,0	350	50	22	39	SNM.. 1204..	2,050
	S40V PSKN R/L 12	40	37	18,5	400	60	27	48	SNM.. 1204..	3,750
	S50W PSKN R/L 19	50	47	23,5	450	65	35	61	SNM.. 1906..	6,500
Ref.	S25T PSKN R/L 12	8212	1626	5025	-	-	-	-	-	-
	S32U PSKN R/L 12	8312	1648	5003	3512	4112	0012			
	S40V PSKN R/L 12	8012	1608	5003	3512	4112	0012			
	S50W PSKN R/L 19	8219	1710	5004	3519	4129	0019			

A-PSKN 75°



Characteristics:
Boring bars with internal coolant.

Ref.		D	h	h ₁	L ₁	L ₂	f	A	Insert size	Kg
Ref.	A25R PSKN R/L 12	25	23	11,5	200	40	17	31	SNM.. 1204..	0,700
	A32S PSKN R/L 12	32	30	15,0	250	50	22	39	SNM.. 1204..	1,400
	A40T PSKN R/L 12	40	37	18,5	300	60	27	48	SNM.. 1204..	2,650
Ref.	A25R PSKN R/L 12	8212	1626	5025	-	-	-	-	-	-
	A32S PSKN R/L 12	8312	1648	5003	3512	4112	0012			
	A40T PSKN R/L 12	8012	1608	5003	3512	4112	0012			

Ref.	SNM..				Negative square inserts.			
	l	s	d	For more information see page: A.27				
	SNM.. 1204..	SNM.. 1906..		SNMG-CR				
	12,70	4,76	12,70					
	19,05	6,35	19,05					
	SNMA	SNMG-CFM	SNMG-CMR	SNMM				

