



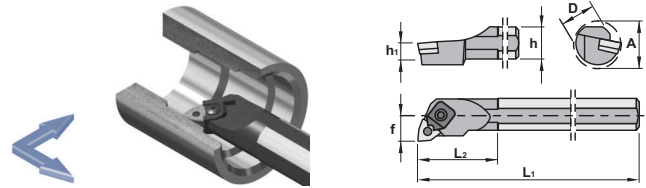
Characteristics:

Multipurpose boring bar equipped with trigon negative double side insert (angle 80°) with strong cutting edge. The center pin and top clamp ensure good rigidity and stability in roughing applications.

Applications:

Internal boring bar for general applications, roughing, semi-finishing and finishing. Not suitable for cermet, ceramic and K10, P10 grade inserts.

Axial: -5°
Radial: -11.5°



MWLN 95°

Ref.		D	h	h1	L1	L2	f	A	Insert size	/kg
S20S MWLN R/L 06	S20S MWLN R/L 06	20	18	9,0	250	36	13	27	WNM.. 0604..	0,550
	S25T MWLN R/L 06	25	23	11,5	300	40	17	31	WNM.. 0604..	0,700
	S32U MWLN R/L 06	32	30	15,0	350	50	22	39	WNM.. 0604..	2,050
S25T MWLN R/L 08	S25T MWLN R/L 08	25	23	11,5	300	40	17	31	WNM.. 0804..	0,700
	S32U MWLN R/L 08	32	30	15,0	350	50	22	39	WNM.. 0804..	2,050
	S40V MWLN R/L 08	40	37	18,5	400	60	27	48	WNM.. 0804..	3,750
	S50W MWLN R/L 08	50	47	23,5	450	65	35	61	WNM.. 0804..	6,500

Ref.					
S20S MWLN R/L 06	2006	5025	-	1643	1813
S25T MWLN R/L 06	2006	5025	3006	1644	1813
S32U MWLN R/L 06	2006	5025	3006	1644	1813
S25T MWLN R/L 08	2011	5005	-	1647	1814
S32U MWLN R/L 08	2011	5005	IWSN-432	1661	1814
S40V MWLN R/L 08	2011	5005	IWSN-432	1661	1814
S50W MWLN R/L 08	2011	5005	IWSN-432	1661	1814

	WNM..				Negative 80° trigon inserts.		
	Ref.	l	s	d	For more information see page: A.34		
	WNM.. 0604..	6,45	4,76	9,52	WNGM-CF	WNGM-CM	WNGM-CS
	WNM.. 0804..	8,14	4,76	12,70			
	WNMA	WNGM-CFM	WNGM-CMC	WNGM-CMF	WNGM-CMR		