



Characteristics:

Internal turning and profiling boring bar equipped with triangular negative double side insert with strong cutting edge. The center pin and top clamp ensure good rigidity and stability in roughing applications.

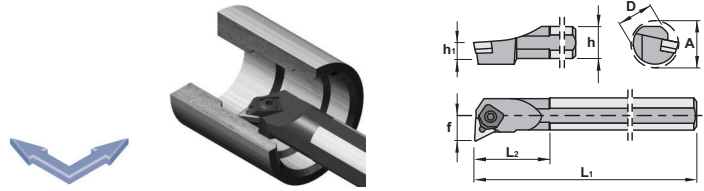
Applications:

Internal boring bar for general applications, roughing, semi-finishing and finishing.

Not suitable for cermet, ceramic and K10, P10 grade inserts.

For low powered machines and small pieces choose boring bars Ref. CTUP (Page: C.09) or STUC (page: C.44).

Axial: -6°
Radial: -11°



MTUN 93°

Ref.		D	h	h1	L1	L2	f	A	Insert size	kg
S25T MTUN R/L 16	S25T MTUN R/L 16	25	23	11,5	300	40	17	34	TNM.. 1604..	0,700
	S32U MTUN R/L 16	32	30	15,0	350	50	22	39	TNM.. 1604..	2,050
	S40V MTUN R/L 16	40	37	18,5	400	60	27	48	TNM.. 1604..	3,750
	S50W MTUN R/L 16	50	47	23,5	450	65	35	61	TNM.. 1604..	6,500
S40V MTUN R/L 22	S40V MTUN R/L 22	40	37	18,5	400	60	27	48	TNM.. 2204..	3,750
	S50W MTUN R/L 22	50	47	23,5	450	65	35	61	TNM.. 2204..	6,500

Ref.						
S25T MTUN R/L 16	S25T MTUN R/L 16	2014	5005	3414	1644	1813
	S32U MTUN R/L 16	2014	5005	3414	1644	1393
	S40V MTUN R/L 16	2014	5005	3414	1644	1393
	S50W MTUN R/L 16	2014	5005	3414	1644	1393
S40V MTUN R/L 22	S40V MTUN R/L 22	2024	5005	ITSN-433	1661	1394
	S50W MTUN R/L 22	2024	5005	ITSN-433	1661	1394

Ref.	TNM..				Negative triangular inserts.		
	l	s	d	For more information see page: A.29			
	TNM.. 1604..	TNM.. 2204..		TNMG-CF	TNMG-CM	TNMG-CS	
	TNMA	TNMG-CFC	TNMG-CFM	TNMG-CMC	TNMG-CMF	TNMG-CMR	TNMX