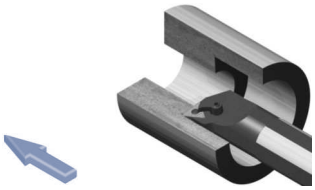
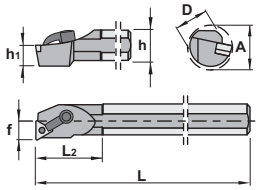
Characteristics:
Internal turning and profiling boring bar equipped with triangular negative double side insert with strong cutting edge. The center pin and top clamp ensure good rigidity and stability in roughing applications.
Applications:
Internal boring bar for general applications, roughing, semi-finishing and finishing.
Specially recommended for cermet, ceramic and K10, P10 grade inserts.
For low powered machines and small pieces choose boring bars Ref. CTFP (Page: C.08) or STFC (page: C.42).

Axial: -6º
Radial: -11º

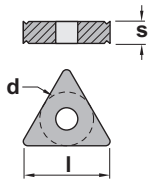




MTFN-K 90°

Ref.		D	h	h1	L1	L2	f	A	Insert size	Kg
	S25T MTFN R/L 16-K	25	23	11,5	300	40	17	31	TNM.. 1604..	0,700
	S32U MTFN R/L 16-K	32	30	15,0	350	50	22	39	TNM.. 1604..	2,050
	S40V MTFN R/L 16-K	40	37	18,5	400	60	27	48	TNM.. 1604..	3,750

Ref.							
	S25T MTFN R/L 16-K	2613	1086	5003	ITSN-322	1665	5002
	S32U MTFN R/L 16-K	2613	1086	5003	ITSN-322	1665	5002
	S40V MTFN R/L 16-K	2613	1086	5003	ITSN-322	1665	5002



	TNM..	l	s	d
Ref.	**TNM.. 1604..**	16,50	4,76	9,52

Negative triangular inserts.

For more information see page: A.29

TNMG-CF	TNMG-CM	TNMG-CS	

TNMA	TNMG-CFC	TNMG-CFM	TNMG-CMC	TNMG-CMF	TNMG-CMR	TNMX	