



Characteristics:

Boring bar for internal turning and profiling applications equipped with rhombic negative inserts (angle 55°) and strong cutting edges.

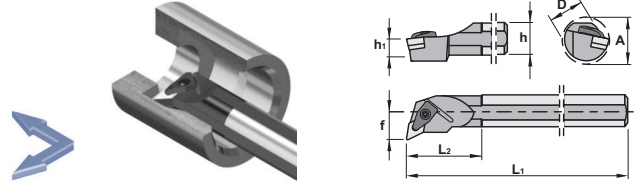
The dimple lock ensures good rigidity and chip flow in roughing applications.

Applications:

Profiling boring bar for general applications, roughing, semi-finishing and finishing.

For low powered machines and small pieces choose boring bars Ref. SDUC (Page: C.34).

Axial: -6°
Radial: -14°



DDUN 93°

| Ref. | | D | h | h1 | L1 | L2 | f | A | Insert size | Kg |
|------------------|--|----|----|------|-----|----|----|----|-------------|-------|
| S32U DDUN R/L 15 | | 32 | 30 | 15,0 | 350 | 50 | 22 | 39 | DN.. 1506.. | 2,050 |
| S40V DDUN R/L 15 | | 40 | 37 | 18,5 | 400 | 60 | 27 | 48 | DN.. 1506.. | 3,750 |

| Ref. | | | | | | | |
|------------------|--|----------|------|------|------|------|------|
| S32U DDUN R/L 15 | | IDSN 432 | 1161 | 2312 | 1907 | 4295 | 5004 |
| S40V DDUN R/L 15 | | IDSN 432 | 1160 | 2312 | 1907 | 4295 | 5004 |

| | DN.. | | | | Negative 55° rhombic inserts. | | | | |
|--|------|-------------|-------|----------|-------------------------------|-------------------------------------|---------|--|--|
| | Ref. | DN.. 1506.. | l | s | d | For more information see page: A.22 | | | |
| | | | 15,50 | 6,35 | 12,70 | DNMG-CF | DNMG-CM | | |
| | | | | | | | | | |
| | | DNGP | DNMA | DNMG-CFM | DNMG-CMR | DNMX | | | |
| | | | | | | | | | |